

(1) Meet the requirements in UL 1180 applicable to the PFD performance type for which approval is sought; and

(2) Meet any additional requirements that the Commandant may prescribe to approve unique or novel designs.

(b) [Reserved]

[CGD 94–110, 60 FR 32848, June 23, 1995, as amended by CGD 94–110, 61 FR 13946, Mar. 28, 1996]

§ 160.076–25 Approval testing.

(a) To obtain approval of an inflatable PFD design, approval tests specified in UL 1180 and this section must be conducted or supervised by a recognized laboratory using PFDs that have been constructed in accordance with the plans and specifications submitted with the application for approval.

(b) Each PFD design must pass the tests required by UL 1180 and this section that are applicable to the PFD performance type for which approval is sought.

(c) Each test subject participating in the tests in UL 1180, section 6 shall in addition, demonstrate that the test subject can repack the PFD such that it can be used in the donning tests and manual activation tests required by—

(1) Section 6.2.3 of UL 1180; and

(2) Sections 6.4.1, and 6.4.2 of UL 1180, if the test engineer cannot verify that the manual and oral inflators are properly stowed.

(d) Each PFD design must pass the following tests and evaluations:

(1) *Visual examination.* The complete PFD must be visually examined for compliance with the construction and performance requirements of §§ 160.076–21 and 160.076–23 and UL 1180 and 1191.

(2) *Inflation chamber properties.* The following tests must be conducted after successful completion of all other approval tests. The test samples used in the following tests must come from one or more PFDs that were each used in all the Use Characteristics Tests required by UL 1180 section 6.

(i) *Grab breaking strength.* The grab breaking strength of chamber materials must be determined in accordance with Method No. 5100 of Federal Test Method Standard 191 or ASTM D 751 (incorporated by reference, see § 160.076–11).

(ii) *Tear strength.* The tear strength of chamber materials must be determined in accordance with Method No. 5132 or 5134 of Federal Test Method Standard 191 or ASTM D 751 (incorporated by reference, see § 160.076–11).

(iii) *Permeability.* The permeability of chamber materials must be determined in accordance with ASTM D 1434 (incorporated by reference, see § 160.076–11) using CO₂ as the test gas.

(iv) *Seam strength.* The seam strength of the seams in each inflation chamber of at least one PFD must be determined in accordance with ASTM D 751 (incorporated by reference, see § 160.076–11) except that 25 by 200 mm (1 by 8 in.) samples may be used where insufficient length of straight seam is available.

(e) *Additional tests.* The Commandant may prescribe additional tests for approval of novel or unique designs.

[CGD 94–110, 60 FR 32848, June 23, 1995, as amended by CGD 94–110, 61 FR 13946, Mar. 28, 1996; USCG–2000–7790, 65 FR 58463, Sept. 29, 2000]

§ 160.076–27 [Reserved]

§ 160.076–29 Production oversight.

(a) Production tests and inspections must be conducted in accordance with this section and subpart 159.007 of this chapter unless the Commandant authorizes alternative tests and inspections. The Commandant may prescribe additional production tests and inspections necessary to maintain quality control and to monitor compliance with the requirements of this subpart.

(b) Production oversight must be performed by the same laboratory that performs the approval tests unless the Commandant determines that the employees of an alternative laboratory have received training and have access to the same information as the inspectors of the laboratory that conducted the approval testing.

(c) In addition to responsibilities set out in part 159 of this chapter and the accepted Laboratory Follow-up Procedures, each manufacturer of an inflatable PFD and each recognized laboratory inspector shall comply with the following, as applicable:

(1) *Manufacturer.* Each manufacturer must—